

5/44

DART AEROSPACE LTD	Work Order:	24636
Description: Handle	Part Number:	D3110-3
Drawing: D3110 Rev B	Qty:	5

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	PA	05.10.21	5
2	PURCHASING	Issue P/O: 2003853 Description: Handle Possible suppliers: Adams rite p/n AR34 Bell p/n 70-027-1 Premier p/n 034-23002-01	PA	05/10/21	5
2b	RCG	Review + Inspect for transit damage	CA	05/10/25	5
3	QC	Inspect level 6 Check handle to dwg.	ml	05/10/26	5
4	STORES	Bag and tag Identify with P/N & B/N using fine point permanent ink marker	ml	05/10/26	5
5	EXPEDITING	Close W/O Inspect level 21 Cost / part 51.07 5uc 05/10/27 (5)	PA	05/10/27	5

62.05

Rev	Date	Change	Revised By	Approved
A	02.04.04	New issue	NG	02-04-26

RELEASED

02/04/25

04.11.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 5/10/27

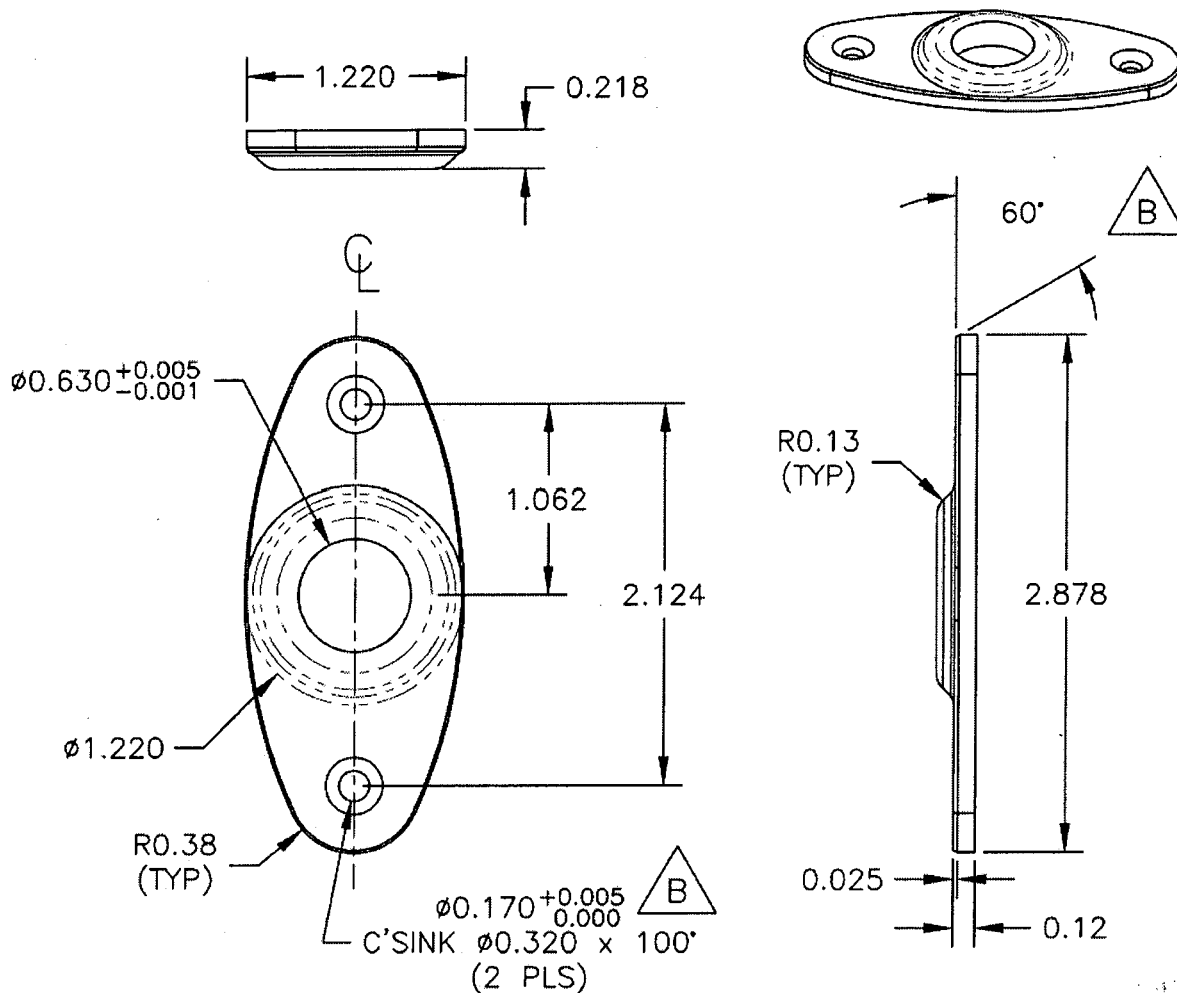
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3110	REV. B SHEET 1 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	

RELEASED
04.11.23



D3110-1 ESCUTCHEON

NOTES:

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

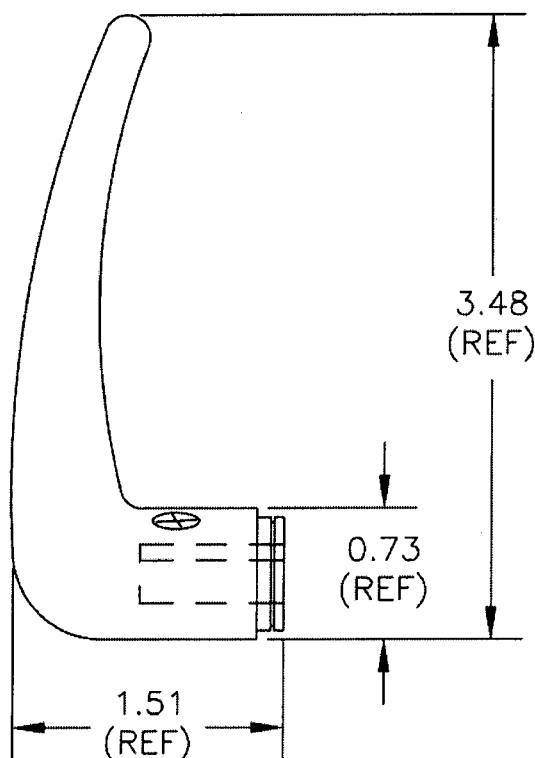
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DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3110	REV. B: SHEET 2 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

RELEASED
04.11.23 [Signature]



D3110-3 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34
BELL P/N 70-027-1
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

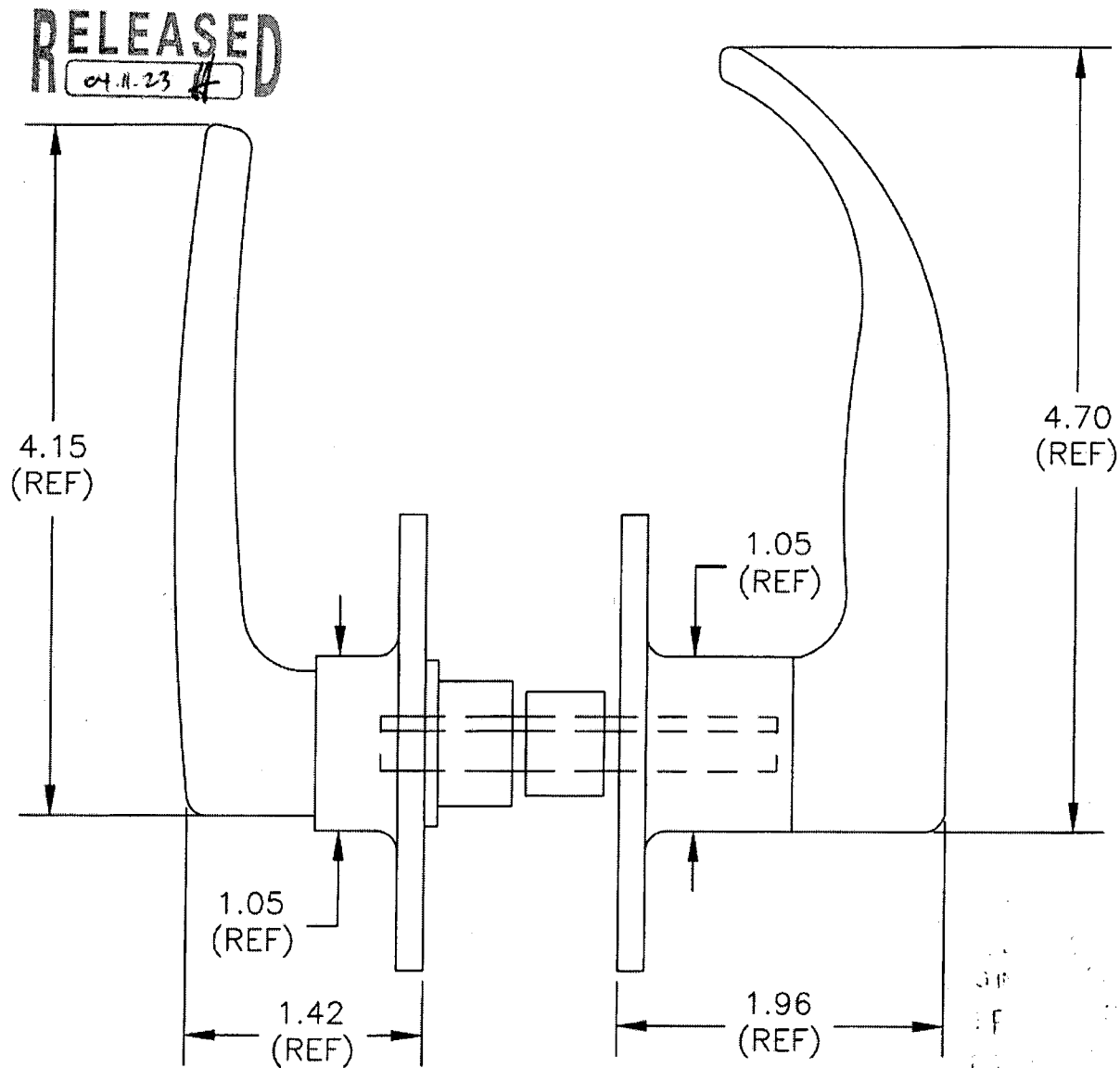
WORK ORDER
NO. 24636

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DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3110	REV. B SHEET 3 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1



D3110-5 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER

WORK ORDER
NO. 24636

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 20, 2005

04:09 pm

Work Order No : 0024636
Project Name : D3110-3
Project For : WK544
Work Order Type : Main
Main WO Number :
House Part Number : D3110-3
Description : Handle
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 10-20-05
Est Finish Date : 11-04-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-05-019603



Sold To: SO05-02767.001

Sold Date: 10/24/2005 5:33:44PM

Part No: 70-027-1

Description: HANDLE

Serial No: .

Condition: New

Qty Sold: 5.00

Cure Date:

Manufacturer Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

October 24, 2005

Lic. No./Stamp

Inspector

Eagle
6-81 39

Maintenance Release